



## **LS/LT Rocker Arm Trunion Kit**

**(Made in the USA)**

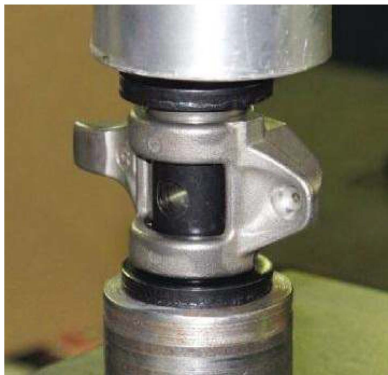
**Note:** Assembly requires the use of a press/vice, punch, socket and snap ring pliers. Proper safety equipment, including safety glasses, and procedures should be used.

Please read this instruction sheet carefully before beginning installation, and also take a moment to review the included limited warranty information.

### **Installation Instructions:**

1. Use a punch and an appropriate size socket to cradle your OEM rocker arm and press out the existing trunion, ensuring not to damage the rocker body. The factory trunion will unseat and come out relatively easily; make sure you push out both sides.
2. If bearings have letters on them they should be facing outward when being installed.
3. Set your rocker arm body on the press and set the bearing on top of the rocker arm as flat and even as possible.
4. Press in the bearing using the press. Press in the bearing only until it seats flush with the side of the rocker body.
5. Flip the rocker arm over and drop in the trunion.
6. Pick up the rocker body and place the included assembly washer beneath the rocker body. Ensure that the trunion fits through the center opening of the assembly washer.
7. Set the rocker arm, with trunion and washer, back on to the press with the washer on the bottom side.
8. Set the second bearing on top of the rocker arm as flat and even as possible, remembering that the lettering must be facing outwards.
9. Place the second included assembly washer on top of the bearing, again make sure the trunion fits through the center opening and press the bearing into the rocker arm body until flush.
10. Using a set of snap ring pliers install the included snap rings on both sides of the rocker arm.

11. Repeat for all 16 rocker arms.
12. Clean rocker arms to remove any potential contaminants. Rocker arm should be soaked in engine oil for 20 minutes before assembly.
13. Install the rocker arms using new bolts. Make sure to install the bolt sitting on the flat surface of the trunion. Torque to 22lb./ft. following the OEM installation procedure.



#### Limited Warranty

Revhigh Performance Tuning warrants that all of its products are free from defects in material and workmanship, and against excessive wear for a period of (1) one year from the date of purchase. This limited warranty shall cover the original purchaser. Revhigh Performance Tuning obligation under this warranty is limited to the repair or replacement of its product. To make a warranty claim, the part must be returned within (1) one year of purchase, freight prepaid. Items covered under warranty will be returned to you freight collect. It is the responsibility of the installer to ensure that all of the components are correct before installation. We assume no liability for any errors made in tolerances, component selection, or installation.

There is absolutely no warranty on the following:

- A) Any parts used in racing applications;
- B) Any product that has been physically altered, improperly installed or maintained;
- C) Any product used in improper applications, abused, or not used in conjunction with the proper parts.

There are no implied warranties of merchantability or fitness for a particular purpose.

There are no warranties, which extend beyond the description of the face hereof. Revhigh Performance Tuning will not be responsible for incidental and consequential damages, property damage or personal injury damages to the extent permitted by law. Where required by law, implied warranties or merchantability and fitness are limited for a term of (1) one year from the date of original purchase. This warranty gives you specific legal rights and you may also have other legal rights, which vary from state to state.